

# Work Order ID 92115

Tuesday, October 23, 2012 4:09:31 PM

**\*92115\***

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Item ID: PB67-43001-19 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Inner Tube and Retainer Bushing  
 Start Date: 10/23/2012 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 11/2/2012 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: MLS Date: 12-10-25 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr <u>911</u> Revision Nbr									
B67-43001-19 C									
100	Weld per dwg A/R Aluminum rod Batch: <u>122358</u>	0.00							
<b>*100*</b>	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1- assemble and weld per dwg								
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

4 0 12-11-20

4 0 12-11-20 **DAS 18 9-83**

4 0 12-11-20



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Item ID: PB67-43001-19

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Inner Tube and Retainer Bushing

Stop **\*NS2\***

Start Date: 10/23/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

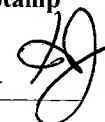
**\*160\***

QC

Memo

0.00

Quality Control

12/11/22 MF  
12-11-22

# Picklist Print

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Work Order ID: 92115

Parent Item: PB67-43001-19

Parent Item Name: Inner Tube and Retainer Bushing

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 4.00

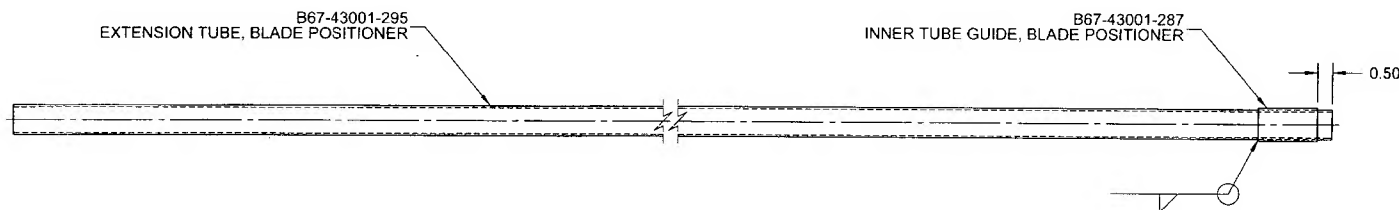
Required Qty: 4.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec  
dwg EC verified by:DD IPP Rev B 10.09.28 per rev C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PB67-43001-287 Inner Tube Guide, Blade Positioner		Manufactured	No			<u>B92469-4</u> <sup>100</sup>	Each	3.0000	1	4		<u>12.11.20</u>	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST439		3							
				62183		3							
PB67-43001-295 Extension Tube, Blade Positioner		Manufactured	No			<u>B90933-4</u> <sup>100</sup>	Each	0.0000	1	4		<u>12.11.20</u>	

ITEM	QTY	P/N	DESCRIPTION
1	X	B67-43001-19	INNER TUBE AND RETAINER BUSHING
3	1	B67-43001-295	EXTENSION TUBE, BLADE POSITIONER
4	1	B67-43001-287	INNER TUBE GUIDE, BLADE POSITIONER

1/7/00  
 100-1000-1  
 ENGINEERING  
 UNCONTROLLED COPY  
 NOT TO BE USED  
 WITHOUT NOTICE  
 WORK ORDER  
 92115 MLJ  
 12-10-25



**B67-43001-19 INNER TUBE AND RETAINER BUSHING**

**RELEASED**  
 2009-09-24  
*MB*

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.21 lbs
- 8) WELDING: PER QSI 004

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 13 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.06.25
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS			
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.	AS	B67-43001-19	SHEET 1 OF 1	
APPROVED	AS	TITLE	SCALE	
DE APPR.	N/A	INNER TUBE AND RETAINER BUSHING	NTS	
DATE	09.06.25		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	